

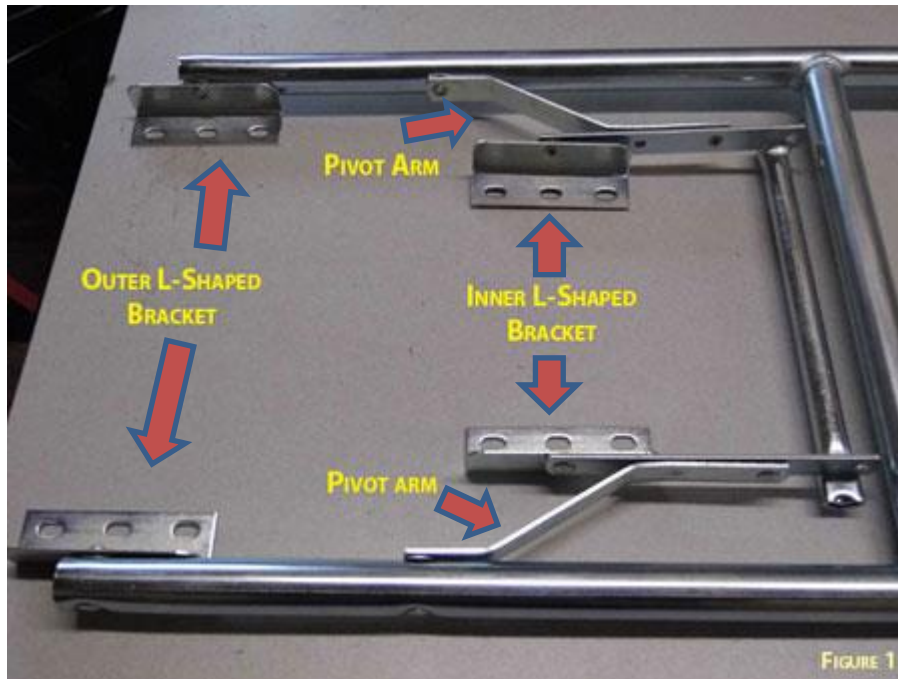


Assembly Instructions for HS-14, HS14-ADJ, HS-20, HS20-ADJ, HSQ1420 style Folding Legs

Additional items needed for assembly (not included):

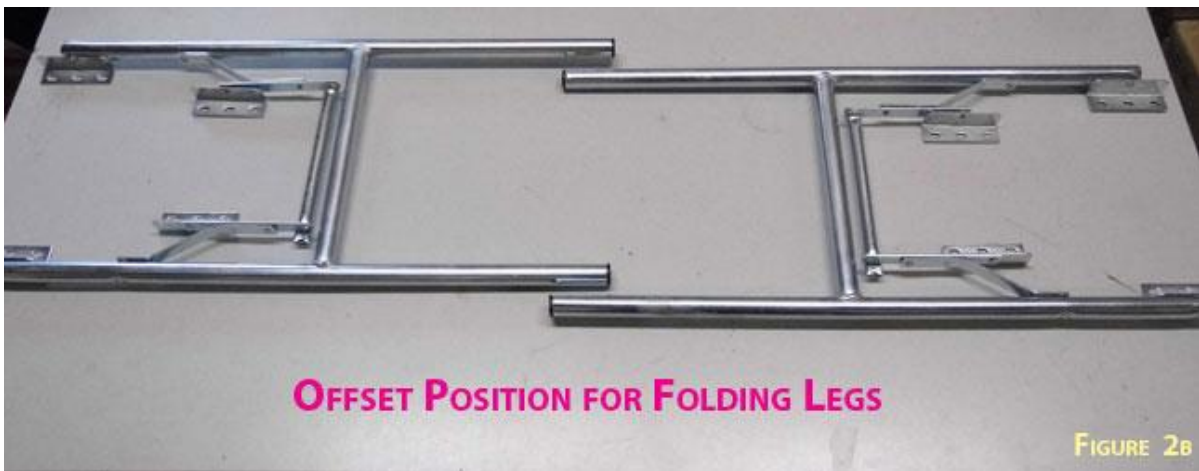
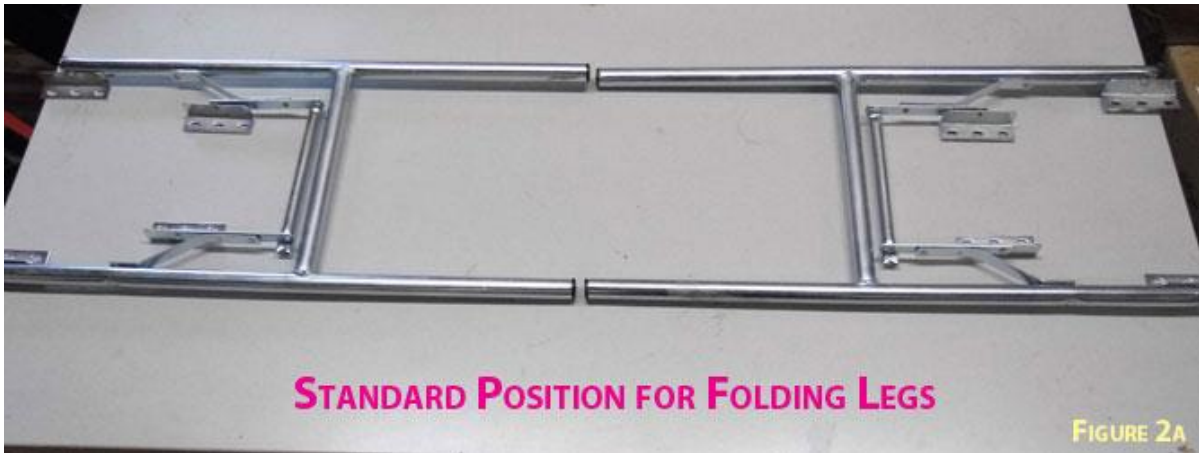
- #10 - #12 sized pan head wood screws
- Power drill or screwdriver
- Tape measure
- Pen or pencil

1. Remove the legs from the carton. **Do not open or extend the legs. Be sure not to turn or flip the outer L-Shaped brackets on the legs and inner brackets on the center pivot arms.**



2. Start by determining the position where the legs should go on the table top. Ideal installation is to always have the outer L-Shaped brackets closer to the edge of the table top. Positioning of the folding legs can vary. Typical installation requires always having the outer L-Shaped brackets closer to the edge of the table top, but positioning can vary based on the length of the table. For longer tables, the legs can be inset 10-15" or so from the edge. The unsupported span should not be so long that it might be weak or sag.

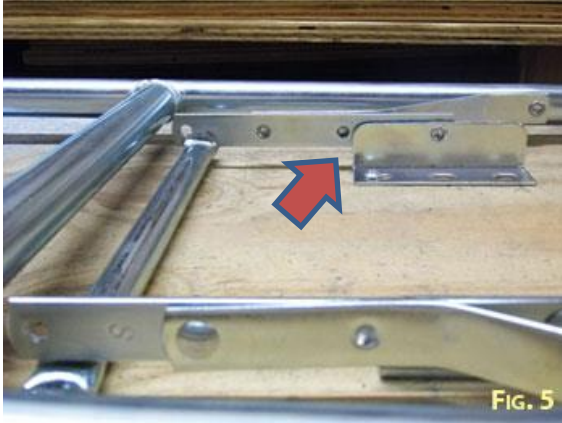
***For a standard installation (60" and longer) the legs will be positioned in a straight line or end to end (see Figure 2A). For shorter tables (59" and under), offset the legs from each other, left or right, so that they don't touch when folded down (see Figure 2B).**



3. Use a pencil or pen to mark the pre-drill locations for the screws to connect to the underside of the table top in the screw-holes of the mounting plate (see Fig. 3). Using a power drill or screw driver, connect the L-shaped mounting brackets to the table top (see Fig. 4).



4. Be sure that the L-shaped brackets are properly secured to the underside of the table top.
5. Notice that the center arm is in the locked position by way of a press-fit convex divot that locks into place (see Fig. 5). When lifting the folding leg up it will release itself from the locking hole (see Fig. 6).



6. As you continue lifting the leg, the pivoting arm will move forward and lock itself into place on the convex divot in the opposing direction. The horizontal cross-bar will prevent it from over extending. Some pressure may need to be applied to ensure it is locked into place (see Fig. 7).



*Be sure to notice that the horizontal cross-bar is located above the pivoting arm after lifting the leg to the upright position (see Fig. 8). If the cross-bar is below the pivot, it is backwards and will not lock properly. This means the legs will need to be disconnected from the table. Bend the arm in the opposite direction and then reconnect it to the table top in the correct position.

7. Once complete, simply unfold as shown below (*Images below show folding using offset position for shorter top*).

